reacto®
CARBONLESS PAPER



r e a c t o ® Fanapart Adhesive

Recommendations for Use

PRINT / ADHESIVE PREPARATION

- Leave an unprinted strip of at least 2 mm at the edge to be glued.
- Put all the sets with their trimmed edges exactly together. Cut the edge of the pages before gluing.
- The height of the stack should not exceed 30 cm.
- In order to prevent gaps between the sheets a maximum weight of 2 kg can be placed on top, but there is no need to press the stack down!

FANAPART GLUING

- Apply the glue as soon as possible after making the cut.
- Shake glue well before use.
- Use a clean, soft flat brush.
- Apply glue from the middle of the stack outwards, moving the brush horizontally. Saturate the glued edge by applying several wet on wet coats during a single operation. After a drying time of approximately 40-60 minutes, separate the sets into small stacks by fanning them out.
- Use (hot) air drying, if at all necessary, no earlier than 15 minutes after applying the glue. The glue is finally set after a total drying time of 90-120 minutes.
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- Allow a maximum drying time of 120 minutes – after this time block may occur.

TIPS AND SUGGESTIONS

- Before gluing a large number of copies carry out a test gluing.
- When using higher grammages of paper a second coat should be applied approximately 1 minute after the first coat.
- For a better separation take away the weights after 15 minutes of drying.
- The grain direction of the sheets must be consistent within a form set.
- After use clean the brush and vessel with water.
- Never pour the rest of the glue back into the glue bottle.
- We recommend that you use the glue within one year of delivery. Glue that has been exposed to frost will no longer work.

The above information is given for general guidance only and is subject to change without notice.

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